

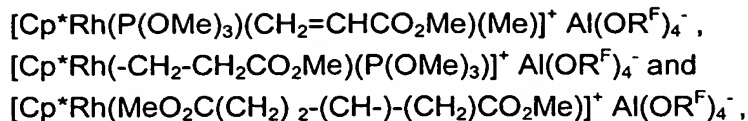
We claim:

1. A process for separating a mixture comprising
  - 5 a) a monoolefinically unsaturated compound which is obtainable by adding two terminal olefins which bear the functional groups required to prepare the monoolefinically unsaturated compound containing at least two functional groups, or a saturated compound obtained by hydrogenating such a compound,
  - 10 b) a compound which is obtainable by adding more than two of the terminal olefins mentioned in a) or a compound obtained by hydrogenating such a compound, and
  - 15 c) a compound which contains a transition metal, is homogeneous with respect to the mixture and is suitable as a catalyst for preparing a monoolefinically unsaturated compound by adding two terminal olefins which bear the functional groups required to prepare the monoolefinically
  - 20 unsaturated compound containing at least two functional groups,by means of a semipermeable membrane to obtain a permeate and a retentate in such a way that the weight ratio of component b) to component c) in the mixture fed to the semipermeable membrane is smaller than in the retentate.
- 25 2. A process as claimed in claim 1, wherein the component c) used is a rhodium-, ruthenium-, palladium- or nickel-containing compound.
- 30 3. A process as claimed in claim 1, wherein the component c) used is a rhodium-containing compound.
- 35 4. A process as claimed in any of claims 1 to 3, wherein the component c) used is a rhodium-containing compound which is homogeneous with respect to the mixture and is of the formula  $[L^1RhL^2L^3R]^+X^-$  where
  - 40  $L^1$  is an anionic pentahapto ligand;
  - $L^2$  is an uncharged 2-electron donor;
  - $L^3$  is an uncharged 2-electron donor;
  - R is selected from the group consisting of H,  $C_1$ - $C_{10}$ -alkyl,  $C_6$ - $C_{10}$ -aryl and  $C_7$ - $C_{10}$ -aralkyl ligands;

$X^-$  is an uncoordinating anion;

and where two or three of  $L^2$ ,  $L^3$  and R are optionally joined.

5. A process as claimed in claim 4, wherein  $L^1$  is pentamethylcyclopentadienyl.
6. A process as claimed in either of claims 4 and 5, wherein  $X^-$  is selected from the group consisting of  $BF_4^-$ ,  $B(\text{perfluorophenyl})_4^-$ ,  $B(3,5\text{-bis(trifluoromethyl)phenyl})_4^-$ ,  $Al(OR^F)_4^-$  where  $R^F$  is identical or different fluorinated or perfluorinated aliphatic or aromatic radicals.
7. A process as claimed in any of claims 4 to 6, wherein  $L^2$  and  $L^3$  are each independently selected from the group consisting of  $C_2H_4$ ,  $CH_2=CHCO_2Me$ ,  $P(OMe)_3$  and  $MeO_2C-(C_4H_6)-CO_2Me$ .
8. A process as claimed in any of claims 4 to 6, wherein  $L^2$  and  $L^3$  together are selected from the group consisting of acrylonitrile and 5-cyanopentenoic ester.
9. A process as claimed in any of claims 4 to 7, wherein  $L^2$  and R together are  $-CH_2-CH_2CO_2Me$ .
10. A process as claimed in any of claims 4 to 7 or 9, wherein  $L^2$ ,  $L^3$  and R together are  $MeO_2C(CH_2)_2-(CH)-(CH_2)CO_2Me$ .
11. A process as claimed in claim 3, wherein the component c) used is a compound selected from the group consisting of
  - $[Cp^*Rh(C_2H_4)_2H]^+ BF_4^-$ ,
  - $[Cp^*Rh(P(OMe)_3)(CH_2=CHCO_2Me)(Me)]^+ BF_4^-$ ,
  - $[Cp^*Rh(-CH_2-CH_2CO_2Me)(P(OMe)_3)]^+ BF_4^-$ ,
  - $[Cp^*Rh(MeO_2C(CH_2)_2-(CH)-(CH_2)CO_2Me)]^+ BF_4^-$ ,
  - $[Cp^*Rh(C_2H_4)_2H]^+ B(3,5\text{-bis(trifluoromethyl)phenyl})_4^-$ ,
  - $[Cp^*Rh(P(OMe)_3)(CH_2=CHCO_2Me)(Me)]^+ B(3,5\text{-bis(trifluoromethyl)phenyl})_4^-$ ,
  - $[Cp^*Rh(-CH_2-CH_2CO_2Me)(P(OMe)_3)]^+ B(3,5\text{-bis(trifluoromethyl)phenyl})_4^-$ ,
  - $[Cp^*Rh(MeO_2C(CH_2)_2-(CH)-(CH_2)CO_2Me)]^+ B(3,5\text{-bis(trifluoromethyl)phenyl})_4^-$ ,
  - $[Cp^*Rh(C_2H_4)_2H]^+ B(\text{perfluorophenyl})_4^-$ ,
  - $[Cp^*Rh(P(OMe)_3)(CH_2=CHCO_2Me)(Me)]^+ B(\text{perfluorophenyl})_4^-$ ,
  - $[Cp^*Rh(-CH_2-CH_2CO_2Me)(P(OMe)_3)]^+ B(\text{perfluorophenyl})_4^-$   $[Cp^*Rh(MeO_2C(CH_2)_2-(CH)-(CH_2)CO_2Me)]^+ B(\text{perfluorophenyl})_4^-$ ,
  - $[Cp^*Rh(C_2H_4)_2H]^+ Al(OR^F)_4^-$ ,



- 5        where  $\text{R}^F$  is identical or different part-fluorinated or perfluorinated aliphatic or aromatic radicals.
12.    A process as claimed in any of claims 1 to 11, wherein the compound a) used is a compound selected from the group consisting of adipic diester, adiponitrile,
- 10    5-cyanovaleric ester, 1,4-butenedinitrile, 5-cyanopentenoic ester and hexenedioic diester.
13.    A process as claimed in any of claims 1 to 12, wherein a membrane which comprises substantially one or more organic or inorganic materials.
- 15    14.    A process as claimed in any of claims 1 to 13, wherein the mean average pore size of the membrane is in the range from 0.9 to 50 nm in the case of inorganic membranes.
- 20    15.    A process as claimed in any of claims 1 to 13, wherein the mean average separation limit of the membrane is in the range from 500 to 100000 daltons in the case of organic membranes.
- 25    16.    A process as claimed in any of claims 1 to 15, wherein the ratio of the pressure on the retentate side of the membrane to the pressure on the permeate side of the membrane is in the range from 2 to 100.
- 30    17.    A process as claimed in any of claims 1 to 16, wherein a pressure in the range from 0.1 to 10 MPa is applied on the retentate side of the membrane.
18.    A process as claimed in any of claims 1 to 17, wherein a pressure in the range from 1 to 1000 kPa is applied on the permeate side of the membrane.
- 35    19.    A process as claimed in any of claims 1 to 18, wherein the membrane separation is carried out at a temperature in the range from 0 to 150°C.